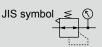


Precision regulator **RP1000** Series

Port size: 1/4





Specifications

Drain

CompFRL

LgFRL

PrecsR

ContactSW

AirSens

PresSW

WaterRtSens TotAirSys (Total Air) TotAirSys (Gamma) Gas generator RefrDry DesicDry HiPolymDry

MainFiltr Dischrg

etc

Cool Air Flo Sens/Ctrl

Separ Mech	Specifications 1 MPa = 10 bar						
Press SW Res press	Item		RP1000-8-02	RP1000-8-04	RP1000-8-07		
exh valve	Working fluid		Compressed clean air (refer to recommended air circuit on page 527)				
SlowStart	Max. working pressure	MPa	1.0 (≈150 psi, 10 bar)				
Anti-bac/Bac- remove Filt	Min. working pressure	MPa	/Pa Set pressure +0.1 (≈15 psi, 1 bar) *1				
Film	Proof pressure	MPa	MPa 1.5 (≈220 psi, 15 bar)				
Resist FR	Ambient / fluid temperatures C -5 (23 F) to 60 (140 F) (no freezing) "3						
Oil-ProhR	Set pressure	MPa	0.003 (≈0.44 psi) to 0.2 (≈29 psi) 0.005 (≈0.73 psi) to 0.4 (≈58 psi) 0.005 (≈0.73 psi) to 0.7 (≈100 psi)				
Med Press FR	Sensitivity		Within 0.1% of full scale				
No Cu/ PTFE FRL	Repeatability			Within ±0.5% of full scale			
Outdrs FRL	Air consumption *2	ℓ/min(ANR)	1.3 or	less	3.4 or less		
Adapter	Port size *4	Rc, NPT, G	1/4				
Joiner	Pressure gauge port size	Rc, NPT, G	1/8				
Press Gauge	Weight	g					

*1: Flow rate of the secondary side is to be zero. For RP1000-8-04, if the set pressure is 0.3 MPa and over, increase +0.2 MPa in the set pressure.

*2: Conditions where the primary pressure is 0.7 MPa. Air is released to the atmosphere normally.

*3: The range is -5 to 50°C when a digital pressure sensor is used.

*4: When selecting G thread, the OUT side screw depth is 6 mm.

How to order VacF/R

VacF/R								
Clean FR	(RP1000)-(8)-)-(02)-(G49P	B3				
ElecPneuR		Ģ	Ð					
AirBoost								
Speed Ctrl								
Silncr								
CheckV/ other	Model							
Fit/Tube	RP1000: Precision regulator							
Nozzle	A P	ort size	B Port	thread/pressure indication	C S	et pressure range	D Othe	er attachments
Air Unit	8	1/4	Blank	Rc thread, MPa display	02	Max. 0.2 MPa	Blank	None
			N	NPT thread, psi display *4	04	Max. 0.4 MPa	G49P	Pressure gauge (G49D-6-)
PrecsCompn			G	G thread, bar display	07	Max. 0.7 MPa	B3	L type bracket
Electro Press SW				· · · · ·			R2	Digital pressure sensor

*1: A pressure gauge, a digital pressure sensor and a bracket are enclosed.

*2: A pressure gauge with the same pressure range as the regulator is enclosed.

*3: One 1/8 plug is included with the product. (G thread is not included.)

*4: In compliance with the Measurement Act, the psi display cannot be used in Japan.

*5: The pressure gauge and digital pressure sensor (included) can be selected only when Port thread is Rc thread.

Discrete attachment model No.

Model	Discrete attachment model No.
RP1000-8-02-G49P	G49D-6-P02
RP1000-8-04-G49P	G49D-6-P04
RP1000-8-07-G49P	G49D-6-P10
RP1000-8- 02 07-B3	B131
RP1000-8- 87	PPX-R10N-6M

Clean-room specifications (Catalog No. CB-033SA)

Anti-dust generation structure for use in cleanrooms

RP1000-.....-**P70** Ending

CKD 518

RP1000 Series

F.R.L. F.R.

F (Filtr)

R (Reg)

L (Lub)

Drain

Separ

Press SW

Res press

exh valve

SlowStart

Anti-bac/Bacremove Filt

Resist FR

Oil-ProhR

Press FR

PTFE FRL

Outdrs FRL

Adapter

Joiner Press

Gauge CompFRL

LgFRL PrecsR VacF/R Clean FR ElecPneuR AirBoost Speed Ctrl Silncr CheckV//

other Fit/Tube

Nozzle

Air Unit

PrecsCompn Electro Press SW

ContactSW

AirSens

PresSW Cool

Air Flo

Sens/Ctrl

WaterRtSens

TotAirSys

(Total Áir) TotAirSys

(Gamma)

generato

RefrDry DesicDry

HiPolymDry

MainFiltr

Dischrg etc

Ending

519

Gas

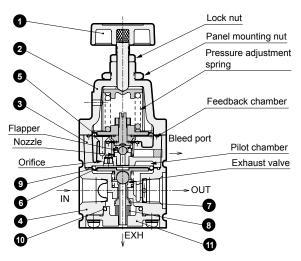
Film

Med

No Cu/

Mech

Internal structure and parts list



No.	Part name	Material
1	Pressure adjustment knob	Polyacetal resin, stainless steel
2	Cover	Aluminum alloy die-casting
3	Pilot body assembly	Aluminum alloy die-casting, etc.
4	Body	Aluminum alloy die-casting
5	Pilot diaphragm	Hydrogenated nitrile rubber
6	Main diaphragm	Hydrogenated nitrile rubber
7	Valve	Hydrogenated nitrile rubber, stainless steel
8	Bottom rubber	Silicone rubber
9	O-ring	Nitrile rubber
10	O-ring	Hydrogenated nitrile rubber
11	Bottom plug	Polybutylene terephthalate resin

Internal structure/external dimensions

Operational explanation

Air supplied from the IN side is prevented from flowing to the OUT side by the **⑦** valve. Some supplied air passes through the orifice to flow into the pilot chamber.

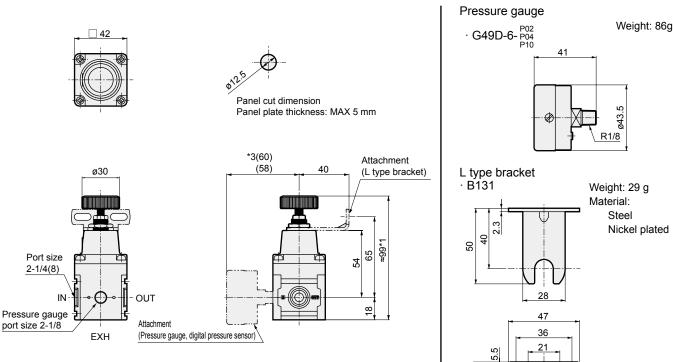
When the ① pressure adjustment knob is rotated, the pressure adjustment spring is compressed, and the ③ pilot diaphragm and the flapper are pushed down to close the nozzle.

If the pressure in the pilot chamber rises, the ③ main diaphragm is forced lower to open the **O** valve, and to supply air to the OUT side. The intake air flows into the feedback chamber, and works on the G pilot diaphragm. If the diaphragm is forced upward until the air reaches the pressure of the regulator spring, the G pilot diaphragm and flapper are forced upward to open the nozzle, and an extremely small amount of air is released to the atmosphere to reduce pressure in the pilot chamber. At the same time, the OUT side pressure works on the **G** main diaphragm to force it upward, and the **3** valve is closed and the set pressure is maintained. When the air is consumed and the pressure drops on the OUT side, the pressure in the feedback chamber also drops. The G pilot diaphragm and the flapper are forced lower to close the nozzle. Pressure in the pilot chamber rises, causing the ③ main diaphragm to operate and open the **?** valve, compensating for any drop in pressure. If the OUT side pressure increases further than the set pressure, the pressure in the feedback chamber also increases. The G pilot diaphragm and the flapper are forced upward to open the nozzle. This allows the pressure in the pilot chamber to decrease, and the 6 main diaphragm is forced upward to open the exhaust valve, and the surplus pressure is exhausted from EXH port in OUT side to the atmosphere. This pilot pressure control method using the nozzle and flapper can follow up a minimal pressure change, which enables the high precision pressure control.

Repair parts list

For 0.2 and 0.4 MPa	
Model No.	No.
RP1000-PILOT-ASSY	8 , 5
RP1000-DIAPHRAGM-ASSY	6, 9
RP1000-VALVE-ASSY	7 , 3 , 0
For 0.7 MPa	
Model No.	No.
RP1000-PILOT-ASSY-07	8 , 9
RP1000-DIAPHRAGM-ASSY-07	6, 9
RP1000-VALVE-ASSY-07	7 , 3 , 0

Dimensions CAD



*1: Dimensions at the setting pressure of 0 MPa

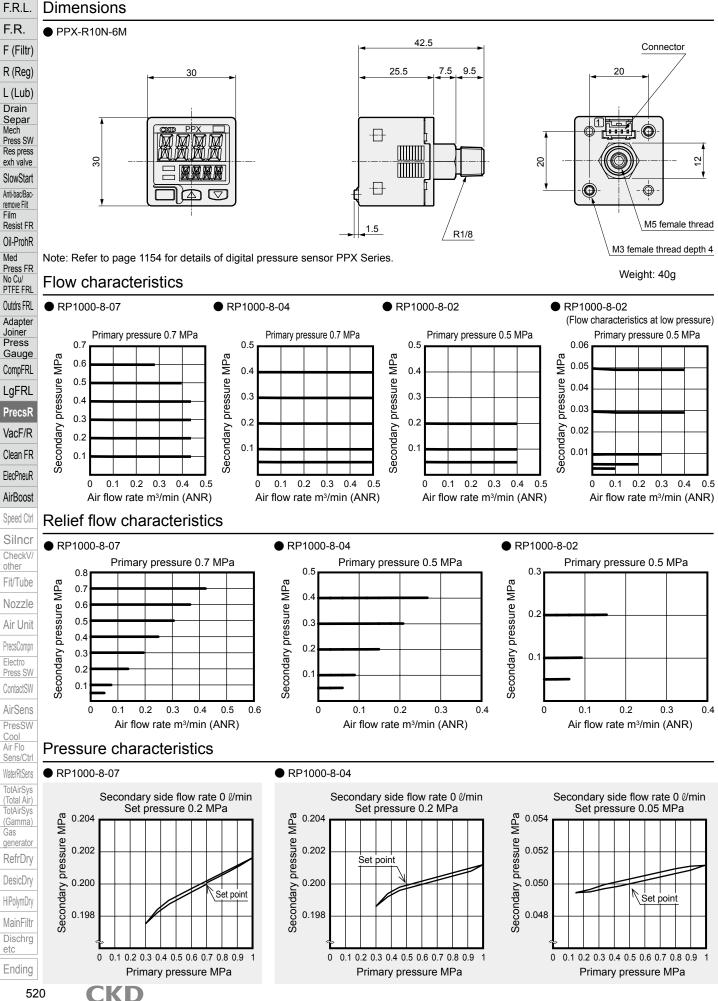
*2: Pressure gauge, digital pressure sensor and bracket are optional.

*3. Dimensions when the digital pressure sensor is assembled.

CKD

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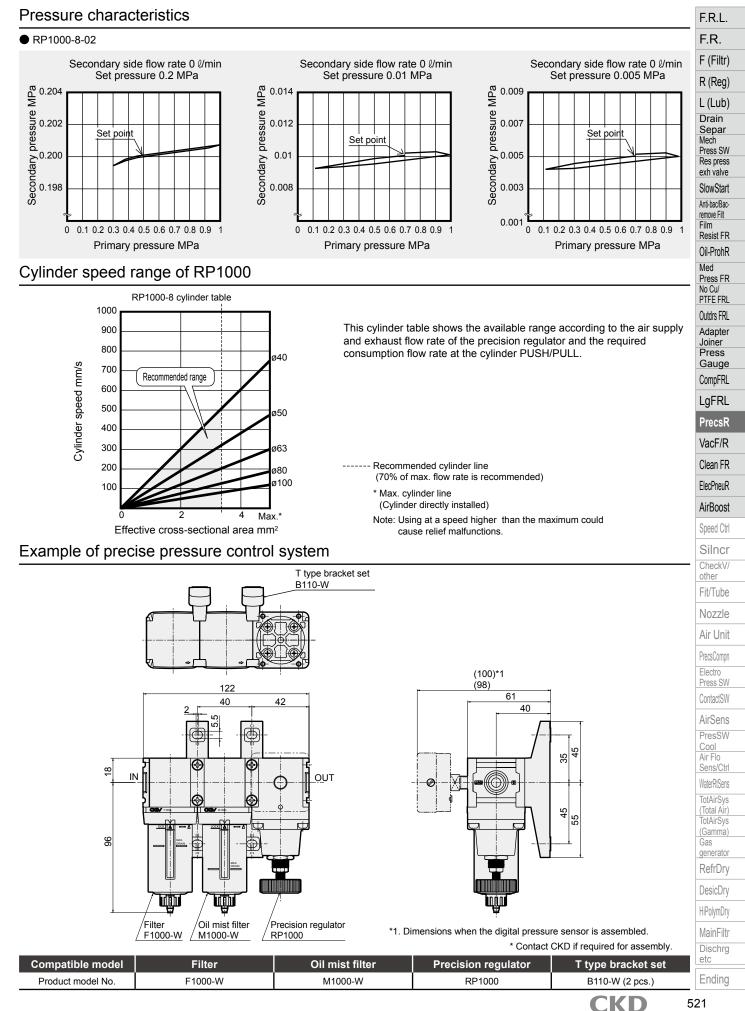
RP1000 Series



520

RP1000 Series

Pressure characteristics/technical data





Precision regulator

RP2000 Series

Port size: 1/4 3/8







Specifications

F.R.L.

F.R. F (Filtr)

R (Reg)

L (Lub) Drain

PrecsR

VacF/R

^{epar} Specifications					
ess SW es press Item		RP2000-8-08	RP2000-10-08		
walve Working fluid		Compressed clean air (refer to recommended air circuit on page 527)			
owStart Max. working pressure	MPa	1.0 (≈150 psi, 10 bar)			
bacBac- ove Filt Min. working pressure	MPa	Set pressure +0.1 (≈15 psi, 1 bar) *1		
m Proof pressure	MPa	1.5 (≈220 p	si, 15 bar)		
Sist FR Ambient / fluid temperatures	°C	-5 (23°F) to 60 (140	°F) (no freezing) *3		
ProhR Set pressure	MPa	0.03 (≈4.4 psi, 0.3 bar) to 0.85 (≈120 psi, 8.5 bar)			
ss FR Sensitivity		Within 0.2% of full scale			
EFRL Repeatability		Within ±0.5% of full scale			
Air consumption	l/min(ANR)	5 or less *2			
apter Port size		Rc1/4	Rc3/8		
ner Exhaust side port size	Rc, NPT, G	3/8			
Pressure gauge port size	Rc, NPT, G	1/8			
mpFRL Weight	g	47	0		

*1: Flow rate of the secondary side is to be zero. LgFRL

*2: Conditions where the primary pressure is 0.7 MPa and set pressure is 0.3 MPa. Consumed air is normally released to the atmosphere from the bleed port and EXH port. So, air consumption is the total of consumption volume released from the bleed port and EXH port. Air 1 Umin. (ANR) or less is released from EXH port.

*3: The range is -5 to 50° C when a digital pressure sensor is used.

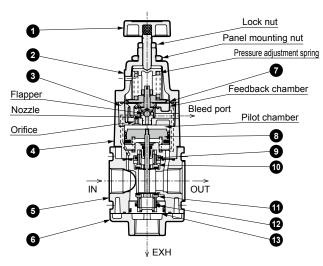
Clean FR How to order

Clean FR									
ElecPneuR									
AirBoost	(RP2000)-(8)-()-(08)-	G49F	'BE				
Speed Ctrl		B	G	D					
Silncr				L					
CheckV/									
other Fit/Tube	Model		1						
	RP2000: Precision regu	lator							
Nozzle		AP	ort size	B Port	thread/pressure indication	C S	et pressure range	D Othe	er attachments
Air Unit		8	1/4	Blank	Rc thread, MPa display	08	Max. 0.85 MPa	Blank	None
PrecsCompn		10	3/8	N	NPT thread, psi display *5			G49P	Pressure gauge
Electro Press SW				G	G thread, bar display			В	C type bracket
ContactSW								E	Silencer
	*1: If a 1/2 port size is requi *2: Attachment is included.	ired, use	a piping ad	apter set (mo	odel No.: A400-15*-W).			R2	Digital pressure sensor
AirSens PresSW	*3: The pipe adaptor set an								
Cool	*4: One 1/8 plug is included *5: In compliance with the M								
Air Flo Sens/Ctrl					r (included) can be selected only v	vhen P	ort thread is Rc thread.		
WaterRtSens									
TotAirSys (Total Air)			Dis	crete a	ttachment model No)			
TotAirSys								h	
(Gamma) Gas				Atta	chment code		Discrete attac		nodel NO.
generator					G49P B			D-6-P10 3220	
RefrDry					E			.W-10A	
DesicDry					R2			R10N-6M	
HiPolymDry									
MainFiltr	Clean-room specification	1S (Ca	talog No. Cl	3-033SA)	Specifications for re-	charge	able battery (Catalog	No. CC-12	26A)
Dischrg etc	Anti-dust generation st	ructure	for use in c	leanrooms	 Structure compati 	ble wi	th rechargeable batte	ery manuf	acturing process
Ending	RP2000		(P70	RP2000		P4*		
52	2 CKD							/	

RP2000 Series

Internal structure/external dimensions

Internal structure and parts list



No.	Part name	Material
1	Pressure adjustment knob	Polyacetal resin, stainless steel
2	Cover	Aluminum alloy die-casting
3	Pilot body assembly	Aluminum alloy die-casting, etc.
4	Top body assembly	Aluminum alloy die-casting, etc.
5	Body	Aluminum alloy die-casting
6	Exhaust adaptor	Aluminum alloy die-casting
7	Pilot diaphragm	Hydrogenated nitrile rubber
8	Piston assembly	Aluminum, stainless steel, etc.
9	O-ring	Nitrile rubber
10	Exhaust valve	Copper alloy, hydrogenated nitrile rubber
11	Air supply valve	Copper alloy, hydrogenated nitrile rubber
12	O-ring	Nitrile rubber
13	Bottom cap	Copper alloy

CAD

Operational explanation

Air supplied from IN side is stopped its flow to OUT side by the air supply valve. Some supplied air passes through the orifice to flow into the pilot chamber.

When the O pressure adjustment knob is rotated, the pressure adjustment spring is compressed, and the O pilot diaphragm and the flapper are pushed down to close the nozzle.

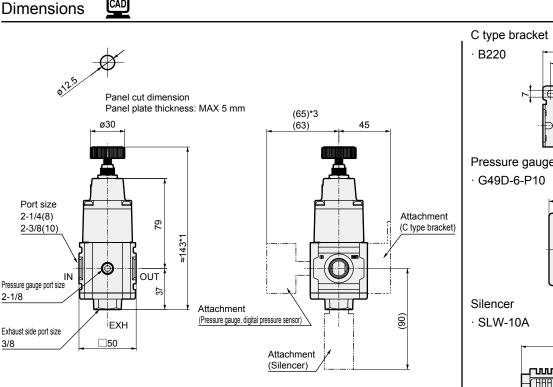
Pressure in the pilot chamber rises, forcing the piston lower to open the **1** air supply valve, and to supply air to OUT side. The intake air flows into the feedback chamber, and works on the **7** pilot diaphragm. If the diaphragm is forced upward until the air reaches the pressure of the regulator spring, the Ø pilot diaphragm and flapper are forced upward to open the nozzle, and an extremely small amount of air is released to the atmosphere to reduce pressure in the pilot chamber. At the same time, the OUT side pressure works on the piston to force it upward, the @ air supply valve is closed and the set pressure is maintained

When the air is consumed and the pressure drops on the OUT side, the pressure in the feedback chamber also drops. The O pilot diaphragm and the flapper are forced lower to close the nozzle Pressure in the pilot chamber rises, causing the piston to open the air supply valve, compensating for any drop in pressure. If the OUT side pressure increases further than the set pressure, the pressure in the feedback chamber also increases. The Opilot diaphragm and the flapper are forced upward to open the nozzle. This allows the pressure in the pilot chamber to decrease, and the piston is forced upward to open the @exhaust valve; the surplus pressure is pumped from EXH port on the OUT side to the atmosphere. This pilot pressure control method using the nozzle and flapper can follow up a minimal pressure change, which enables the high precision pressure control.

Repair parts list

Part name	Model No.	
Pilot body assembly	RP2000-PILOT-ASSY	
Pilot diaphragm	RF2000-FILOT-A331	
Top body assembly	RP2000-TOP-BODY-ASSY	
Air supply valve		
O-ring	RP2000-BTM-VALVE-ASSY	
Bottom cap		
	Pilot body assembly Pilot diaphragm Top body assembly Air supply valve O-ring	

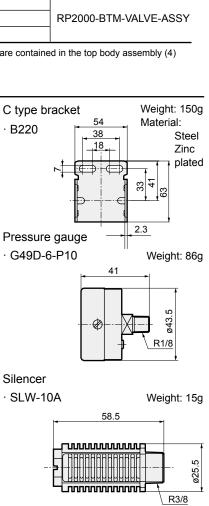
Note: Parts No. (8), (9), (10) are contained in the top body assembly (4)



*1: Dimensions at the setting pressure of 0 MPa

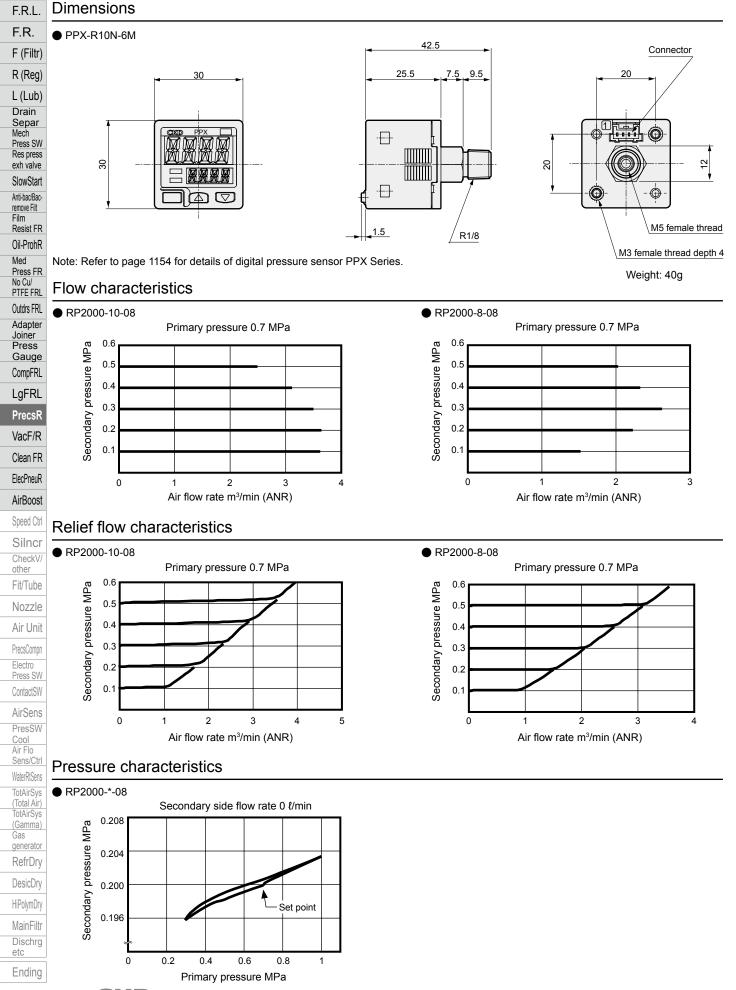
*2: Pressure gauge, digital pressure sensor, C type bracket and silencer are optionally included.

*3. Dimensions when the digital pressure sensor is assembled.



CKD

RP2000 Series



524 **CKD**

RP2000 Series

Technical data

F.R.L. F.R. F (Filtr)

R (Reg)

L (Lub)

Drain

Separ Mech

Press SW

Res press

exh valve

SlowStart

Anti-bac/Bac-

remove Filt

Film Resist FR

Oil-ProhR

Press FR

No Cu/ PTFE FRL

Outdrs FRL

Adapter

Joiner Press

Gauge CompFRL

LgFRL PrecsR VacF/R

Clean FR

ElecPneuR AirBoost Speed Ctrl

Silncr CheckV/ other Fit/Tube

Nozzle

Air Unit PrecsCompn Electro Press SW

ContactSW

AirSens

PresSW Cool Air Flo

Sens/Ctrl

WaterRtSens

TotAirSys (Total Air) TotAirSys (Gamma) Gas

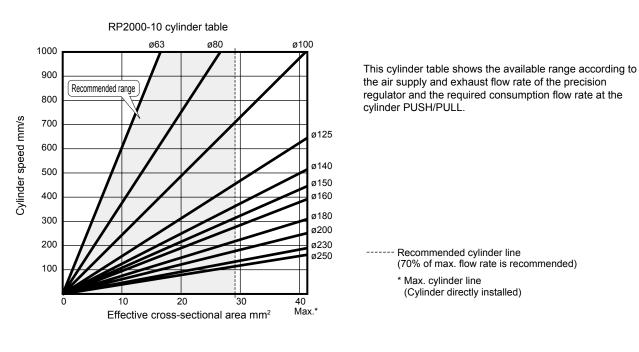
generator

RefrDry

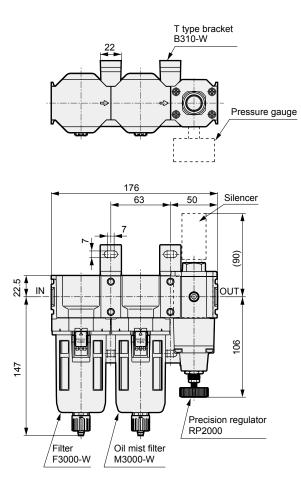
DesicDry HiPolymDry

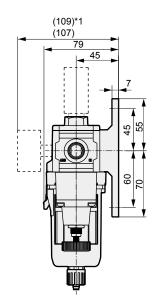
Med

Cylinder speed range of RP2000



Example of precise pressure control system





*1. Dimensions when the digital pressure sensor is assembled.

* Contact CKD if required for assembly.

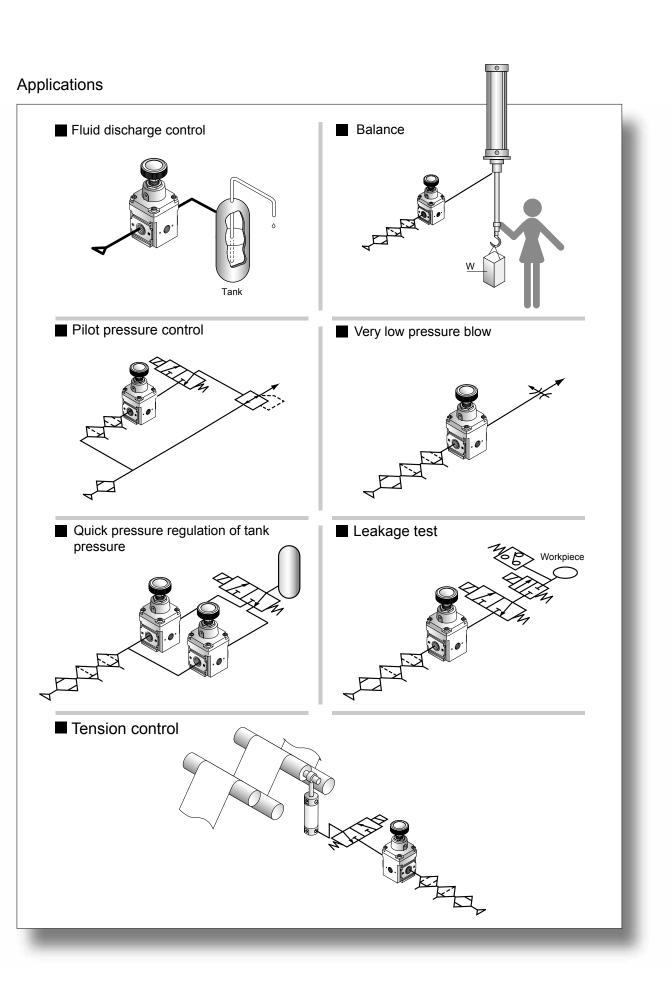
* Contact CKD if required for assembly.							
Compatible model	Filter	Oil mist filter	Precision regulator	T type bracket set	Dischra		
Product model No.	F3000-W	M3000-W	RP2000	B310-W (2 pcs.)	etc		

Ending

CKD

525

RP1000/2000 Series



CKD

526